

MANUFACTURERS OF INDUSTRIAL COATINGS

TECHNICAL DATA SHEET

57 – SERIES ACRYLIC WATERBORNE ENAMEL

DESCRIPTION: PICCO 57 – Series Acrylic Waterborne Enamels are extremely fast drying waterborne coatings which were designed for concrete surfaces around swimming pools and other high-traffic areas, but may also be used on a variety of other surfaces. The PICCO 57 – Series Acrylic Waterborne Enamels can even rival two-component epoxy coatings on concrete surfaces. The low VOC of these coatings, combined with their fast drying and excellent exterior durability, makes PICCO 57 – Series Acrylic Waterborne Enamels the answer for Air Control Board, Fire Marshal, OSHA, and Insurance regulations.

TYPICAL USES INCLUDE

Pool Decks Warehouses and Buildings Driveways and Garages Machinery and Equipment Hospitals and Schools Various Concrete Surfaces

TYPICAL PHYSICAL PROPERTIES:

COLOR: Standard Colors

COMPONENTS: One

GLOSS: Semi-Gloss

MIXING RATIO (BY VOL.): N/A

WT./GALLON: 10.7 lbs

POT LIFE: N/A

VISCOSITY AT 77° F: 98 KU

SHELF LIFE: 2 Years

SOLIDS BY WEIGHT: 50%

SOLIDS BY VOLUME: 37%

CHEM. RESISTANCE: Moderate

TEMP. RESISTANCE: 200°F

THEORETICAL COVERAGE:

593 ft²/gal @ 1 mil dft

FLASH POINT: >200° F, TCC

V.O.C.: 1.75 lbs/gal

RECOMMENDED D.F.T.: 1.5 – 2.0 mils/coat

DRY TIME: @ 77° F, 55% R.H.

To Touch: 20 Minutes
To Handle: 1 Hour
To Recoat: 1 Hour

THINNING: Brush: Water

Spray: Water

APPLICATION METHODS: Brush, Roll, Spray, or Dip

FILM THICKNESS:

Wet: 4.5 - 6.0 mils per coat Dry: 1.5 - 2.0 mils per coat

APPLICATION EQUIPMENT:

AIRLESS: Graco 30:1 Pump, 615 Tip

or equivalent

CLEANING OF EQUIPMENT:

Water

PACKAGING:

1 Gallon Cans

5 Gallon Pails

55 Gallon Drums

APPLICATION CONDITIONS:

Surface should be dry, above 40° F and at least 5° F above the dew point.

Protect From Freezing.

SURFACE PREPARATION:

Remove all grease, oil, dirt, dust or other contaminants.

NORMAL SERVICE: For highly porous surfaces, clean with detergent wash followed by water blast, steam, or high pressure, oil-free air. If any grease or oils are present, use an industrial degreaser to remove them.

PREVIOUSLY PAINTED SURFACES:

Remove all grease, oil, dirt, dust or other contaminants. Surface must be clean and dry. Remove all rust, rust scale, chalk, and loose peeling paint by SSPC–SP2 and 3 Hand and Power Tool Cleaning, or SSPC – SP7 Brush-Off Blast Cleaning.

RECOMMENDED PRIMER / TOP COAT:

No primer required. PICCO 55-01.BF Block Filler may be used to fill highly porous surfaces if desired. May topcoat with PICCO 55 or 57-Series Waterborne Coatings or Waterborne Epoxy Enamels.

SAFETY INFORMATION DOT CLASSIFICATION: PAINT UN 1263

DANGER: Causes eye burns and skin irritation. Vapor harmful. Dried film of this paint may be harmful if eaten or chewed. May contain organic solvent. Do not get in eyes, on skin or on clothing. Wear eye protective equipment when handling. Keep away from heat, sparks, and flame. Avoid breathing vapor or mist. Wash thoroughly after handling. Wear appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application unless air monitoring demonstrates vapor/mist levels are below applicable level. Follow respirator manufacturer's directions for use. Keep container closed. Keep out of reach of children.

FIRST AID: IN CASE OF EYE CONTACT, IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. CALL A PHYSICIAN. FOR SKIN CONTACT, FLUSH WITH WATER AND WASH WITH SOAP AND WATER. REMOVE CONTAMINATED CLOTHING AND LAUNDER BEFORE REUSE. IF INHALED, REMOVE TO FRESH AIR. IF NOT BREATHING GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH, AND CALL A PHYSICIAN.

NOTICE: Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or **fatal.**

FOR INDUSTRIAL USE ONLY